

# Ultrasonic treatment of lignocellulosic biomass for sugar production

Silvia Tabasso<sup>1</sup>, Emanuela Calcio Gaudino<sup>2</sup>, Giorgio Grillo<sup>2</sup>, Tatiana Dizhbite<sup>3</sup>,  
Galina Telysheva<sup>3</sup>, Giancarlo Cravotto<sup>2</sup>

<sup>1</sup>Dipartimento di Chimica, Via P.Giuria 7, 10125 Turin (Italy)

<sup>2</sup>Dipartimento di Scienza e Tecnologia del Farmaco and Centre for Nanostructured interfaces and surfaces (NIS) University of Turin, Via P. Giuria 9, 10125 Turin (Italy)

<sup>3</sup>Latvian State Institute of Wood Chemistry, Dzerbenes str. 27 Riga LV-1006, Latvia

email: [silvia.tabasso@unito.it](mailto:silvia.tabasso@unito.it)

Lignocellulosic materials from agro-forestry sector represent a substantial renewable source of chemicals, energy and fuels that do not compete with food production and animal feed. However, a pretreatment is necessary to separate the cellulose from hemicellulose and lignin, which is recalcitrant to further biological degradation. Ultrasound (US) provides a high energy input that destroys the lignocellulosic matrix at mild conditions, without generation of toxic byproducts or wastes streams.<sup>1,2</sup> In this work, different US device were tested for wheat straw and poplar wood pre-treatment.

## Wheat straw

US pre-treatment processes for wheat straw: different device were tested comparing water and mixtures of water and  $\gamma$ -valerolactone (GVL) as solvents

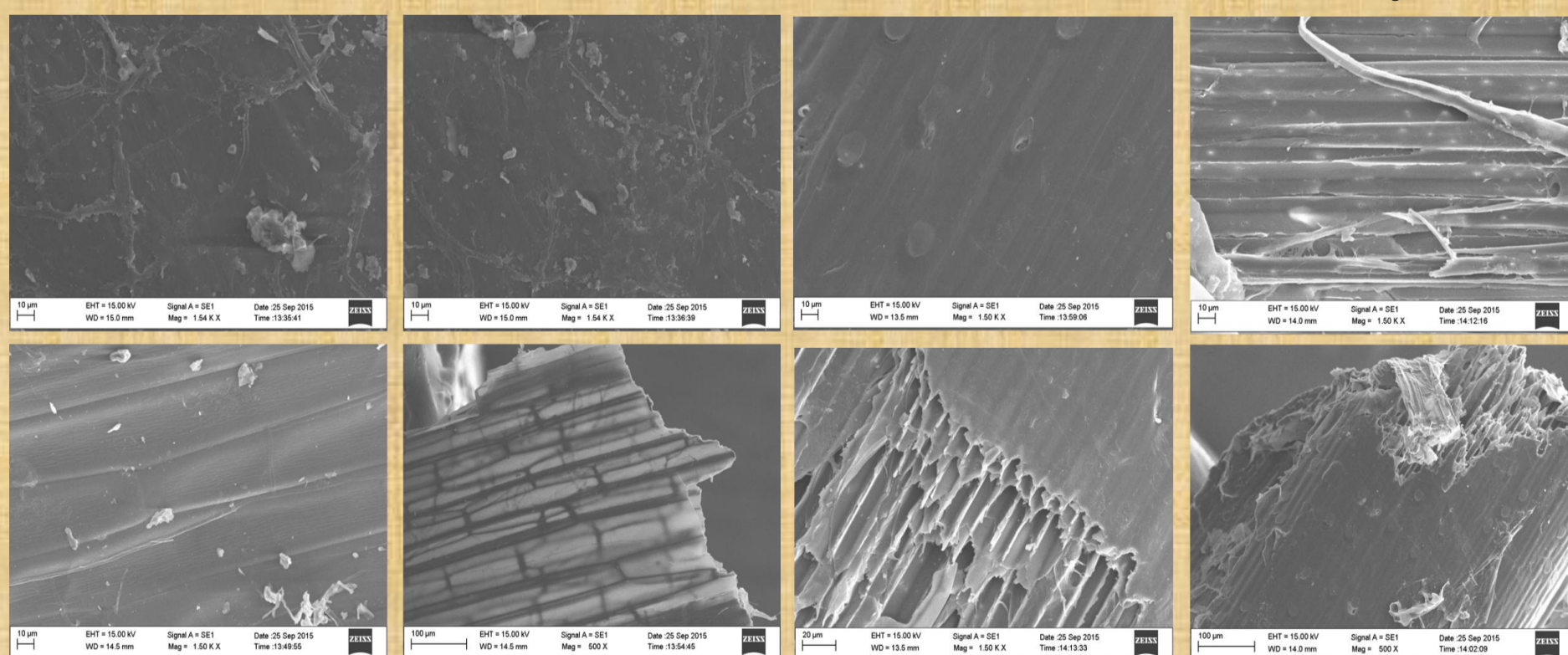
US Device	Solvents	Frequency (kHz)	Time (min.)	T (°C)	Energy consumption (kWh)	Weight loss (%)	Delignification <sup>a</sup> (%)
Ti horn	H <sub>2</sub> O	20	40	58	0,12	7,5	15,50
Ti horn	H <sub>2</sub> O	20	20	62	0,04	7,5	15,50
Ti horn	GVL/H <sub>2</sub> O (1:1)	20	40	65	0,12	30,0	40,20
Ti horn	GVL/H <sub>2</sub> O (1:1.5)	20	40	65	0,15	17,0	43,40
Ti horn	NH <sub>4</sub> OH 15%	20	40	65	0,11	22,5	29,00
Weber Ultrasonic	H <sub>2</sub> O	29	20	25	0,07	15,0	22,80
Weber Ultrasonic	H <sub>2</sub> O	80	20	25	0,06	10,0	20,50
RSHC <sup>b</sup>	H <sub>2</sub> O	-	10	40	10,00	15,0	25,00

<sup>a</sup>The delignification was measured by Py-GC/MS/FID (lignin proportion in the volatiles compared to untreated biomass)

<sup>b</sup>Large scale experiment (400 g)

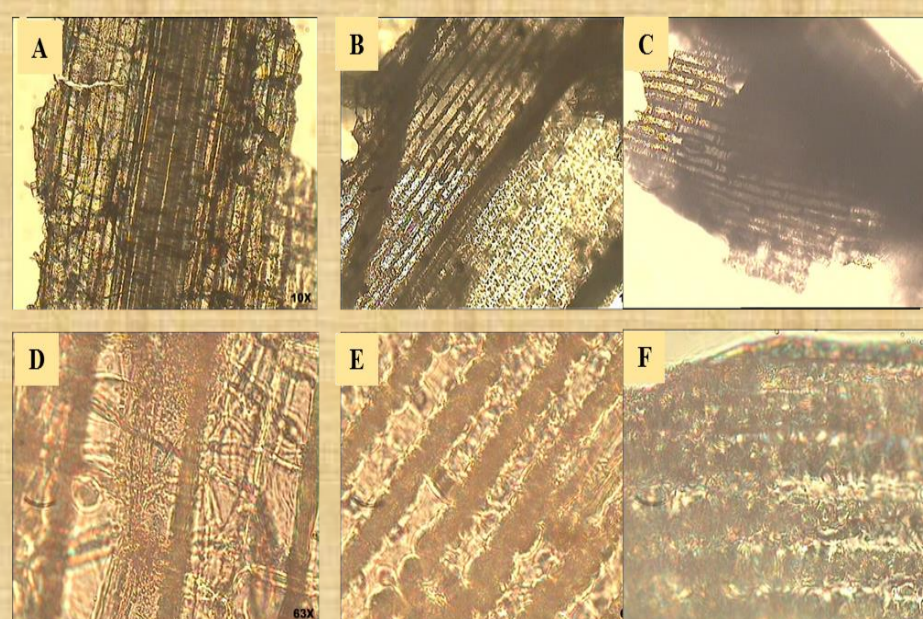
## SEM images of raw wheat straw

## SEM images of Ti horn US treated wheat straw sample



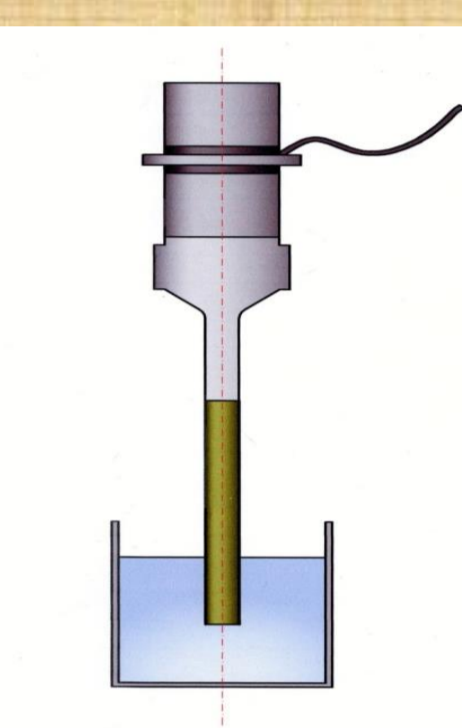
## Optical microscope images of wheat straw before and after US treatment in H<sub>2</sub>O, GVL/H<sub>2</sub>O.

A and D: raw wheat straw  
B, E: US treated wheat straw in water (Ti horn (20 kHz) 40 min 150 W);  
C, F: US treated wheat straw in GVL/Water (Ti horn (19.5 kHz) 40 min 200 W).



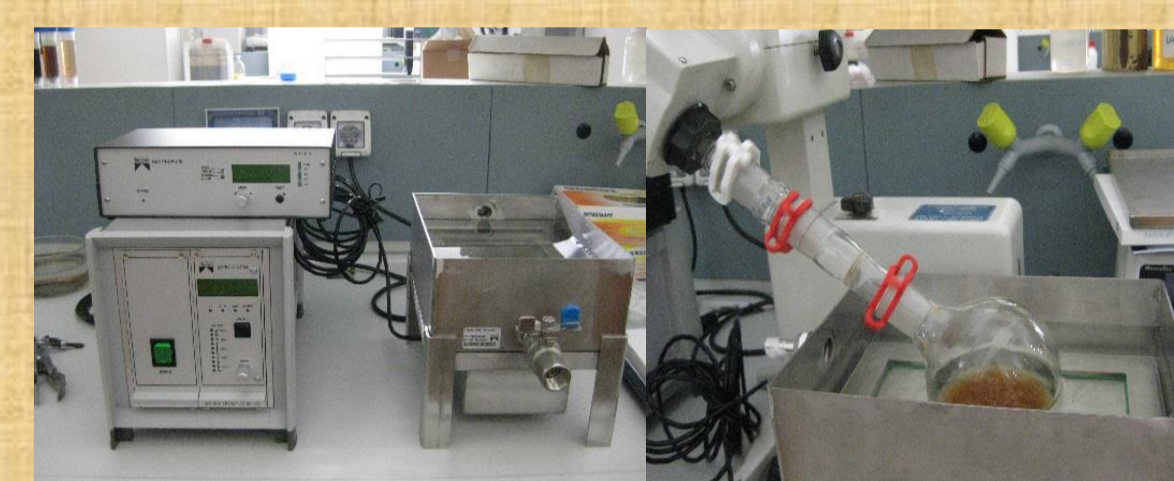
## US device

### Titanium Horn 20 kHz/150-200 W



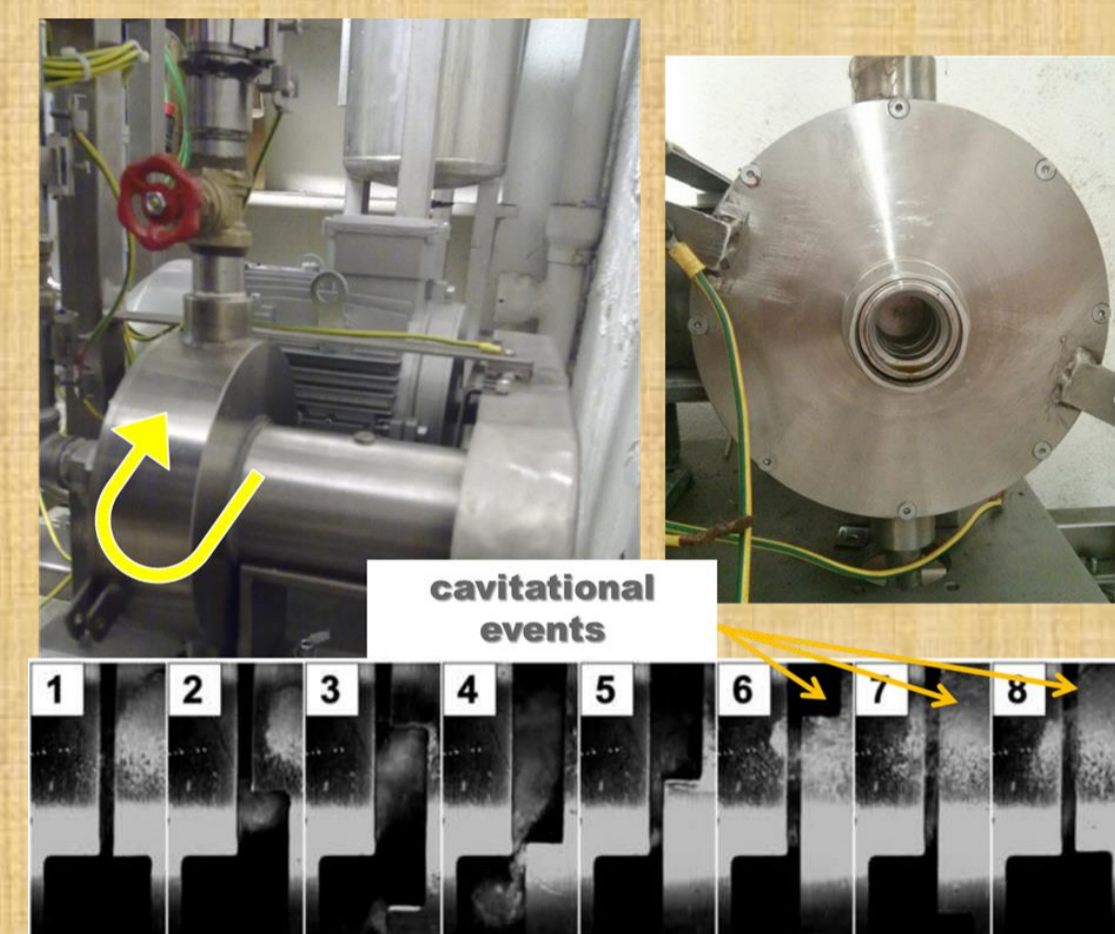
### Acoustic cavitation

### Weber Ultrasonic

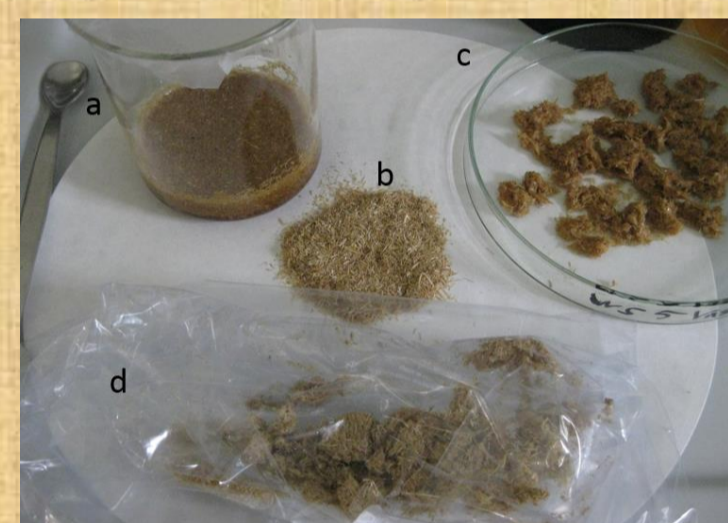


29.0, 40.0, 80.0, 120.0 kHz/150-200 W

### Hydrodynamic cavitation (RSHC)



200 W



Images of wheat straw:  
(a) Rehydrated biomass  
(b) Raw material  
(c) Wet biomass after treatment  
(d) Dry biomass after treatment

## Poplar wood

US Device	Solvents	Frequency (kHz)	Time (min.)	T (°C)	Energy consumption (kWh)	Weight loss (%)	Delignification <sup>a</sup> (%)
Ti horn	H <sub>2</sub> O	20	40	41	0,10	7,5	4,4
Ti horn	H <sub>2</sub> O	20	20	42	0,07	5,0	3,6
Ti horn	GVL/H <sub>2</sub> O (1:1)	20	40	65	0,14	4,0	4,8
Ti horn	GVL/H <sub>2</sub> O (1:1.5)	20	40	65	0,17	8,0	8,4
Weber Ultrasonic	H <sub>2</sub> O	29	20	24	0,06	10	10,8
Weber Ultrasonic	H <sub>2</sub> O	80	20	25	0,06	2,0	2,4
RSHC <sup>b</sup>	H <sub>2</sub> O	-	10	40	10,00	10,0	1,6

<sup>a</sup>The delignification was measured by Py-GC/MS/FID (lignin proportion in the volatiles compared to untreated biomass)

<sup>b</sup>Large scale experiment (400 g)

## Raw poplar wood



## RSHC pre-treated poplar wood



## Conclusions

The influence of US pretreatment on the lignin constituent of biomass revealed itself in the case of poplar wood much slighter in comparison with wheat straw. The strongest decrease in the lignin content was observed for the samples obtained using the mixed solvent (GVL:H<sub>2</sub>O) as well as 15% NH<sub>4</sub>OH. The RSHC reactor is suitable for scale-up experiments, and yielded good results in terms of delignification (for wheat straw).

## Acknowledgements

This work was part of H2020 project US4GREENCHEM

## References

- S. Tabasso, D. Carnaroglio, E. Calcio Gaudino, G. Cravotto, *Green Chem.*, **2015**, *17*, 684.
- J. Luo, Z. Fang, R. Smith Jr, *Progress in Energy and Combustion Science*, **2014**, *41*, 56.